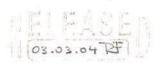
14.0 WO Split

DART AEROSPACE LTD	Work Order:	21383B
Description: Bracket	Part Number:	D3145-1
Dv/g: D3145 Rev. B	Qty:	Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	K)	04.08.23	10
2	MV	Cut blanks: (2.00" x 2.00") x 4.500" (+0.030/-0.00) Long Bar Material: 6061-T6/T651 (QQ-A-200/8 or QQ-A-225/8) M6061T6B2.000x2.000) Batch: (635)	S	05/01/15	10
3	MV	Machine per Folio FA318 and Dwg D3145	20	05.01.26	
4	QC2	Inspect parts as they come off the CNC machine	217	05.01,26	1
5	MV	Deburr and T umble	E	05.01.31	(
õ	QC5	Second inspection	B	05-013 L	1
7	FP	Chemical Conversion Coat per QSI 005 4.1	m	05 0201	1
3	FP	Powder Coat Gloss White (Ref: 4.3.5.1) per QSI 005 4.3	W	05.02.01	1
9	QC3	Inspect work to Step 8	lu	05.02.00	(
10	ST	Identify and Stock	2	50201	1
11	AC	Cost / part 5 6. 97	540	05.02.02	1
12	DC	Close W/O 5 6 . 97 Inspect Level 21	2	05.02.04	1

 Rev
 Date
 Change
 Revised By
 Approved

 A
 03.02.28
 New issue
 KJ/RF
 Approved



DAKI MEKOSPACE LTD	Work Order:	21383
BRACKET	Part Number:	D3145-1
115155 115 Rev: 18		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	First Article Prototype					
Legingon of the	istance	Actual Dimension	Accept	Reject	Method of Inspection	Comments		
0.240	I.010	0243			Ven			
0 180	-010	0-184			Ven			
Ro. 250	T-010	20.250	~		Lens R-C			
1.250	±.010	1.249	\overline{c}		Vem			
1.960	DIL	1.465	_		vem			
00.221x351	010	80221X344			Vem			
0 108	1.010	0.108			ben			
0.125	± 016	0.125	_		Vem			
1.636	±.016	1.690			Vem			
RO188	I.016	R0188	~		Vem			
0.125	T.010	0 110			Ven			
95"	=, 13 _	950			Protractor			
0.387	- 016	20.390	_		R-G			
766	I-016	0.766			Ven	The same of the sa		
0 250	+1010	0.248	/		Ven			
1.370	t-016	1.375	_		Vem			
0740	5.016	0740	_		V.Em			
4.303	+.016	4.304			Ven			
0.219	±.016	0.219	\sim		Vem			
			1.1					

Medber	or in yo	- Jul	Audited by:	EZ	Prototype Approval:	0/10
	- live	05/01/31	Date:	05.01:31	Date:	11/1/
riev		Change			Revised by	Approved

Dart Aerospace Ltd. Hawkesbury

Work Order No : 0021383 Project Name : D3145-1 Project For : WK440 Work Order Type : Main Main WO Number : D3145-1	Department Code: Burden Flags : NNNNNNN WO Status : Open Invoice State : Not Invoiced Invoice Date :
House Part Number: D3145-1 Description: Bracket Manufactured: Yes	Invoice Number: 0.00
Amount Req'd: Amount Done: 0	Order Entry No : 0.00 OE Value : 0.00
Est Finish Date : 09-21-04 Act Finish Date :	Est Margin : 0.000% Actual Margin : 0.000%
Drawings Reqd : No Ok for Approval :	\$0 Posted to Finished Goods

Ok for Approval	:			\$0 Posted to	o Finished	Goods
Approval Rec'd		Estimated	Actual	Var. %	Posted	To Post
=======================================	===	Estimated :======== 0.00	0.00	0.00	0.00	0.00
Material Cost Engineering Hours	:	0.00	0.00	0.00	0.00	0.00
Engineering Cost Production Hours	:	0.00	0.00	0.00	0.00	0.00
Production Cost Packaging Hours	:	0.00	0.00	0.00	0.00	0.00
Packaging Cost OverHead Hours	:	0.00	0.00	0.00	0.00	0.00
OverHead Cost CNC Hours	:	0.00	0.00	0.00	0.00	0.00
CNC Misc. Hours	:	0.00 0.00 0.00	0.00	0.00	0.00	0.00
Misc.		=======================================	0.00	0.00		
Burden		0.00	0.00			
Total Cost Margin Selling Cost	:	0.000	0.000			
Delling		E Done	Estimated 0.00		ual 00	

Labour Hrs/Amount Done	:	Estimated 0.00 0.00	Actual 0.00 0.00
Profits/(Loss)			